

# Home Decorators

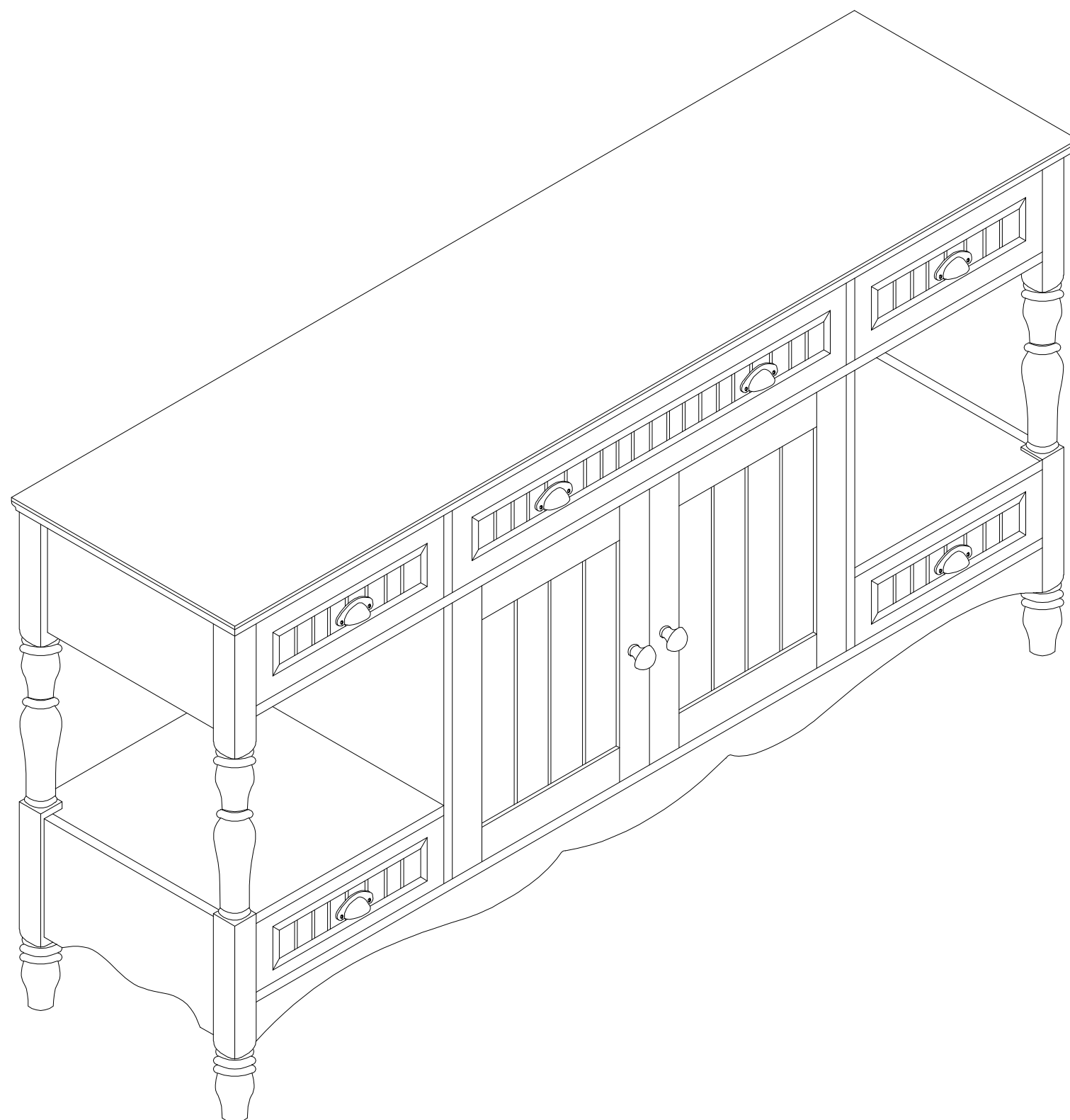
Collection

HDC# 08054 MFG# TW-18403IY / TW-18403BP  
SOUTHPORT BUFFET 31"Hx58"Wx16"D

## ASSEMBLY INSTRUCTIONS

**Note:** Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

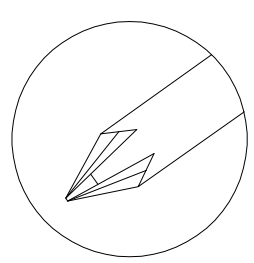
**Made In China**



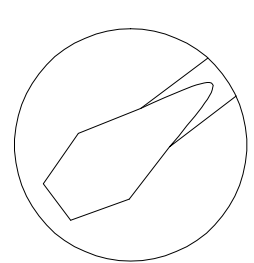
# ***BEFORE ASSEMBLY***

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

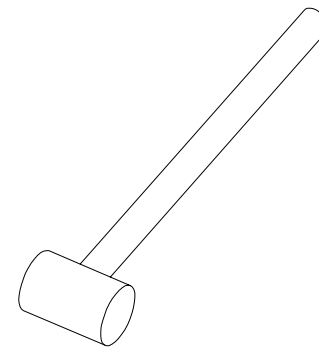
## **ASSEMBLY TOOLS REQUIRED**



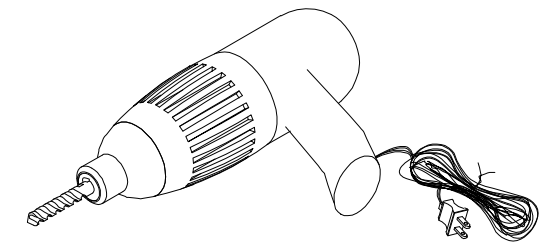
"+"Screw driver



"-"Screw driver



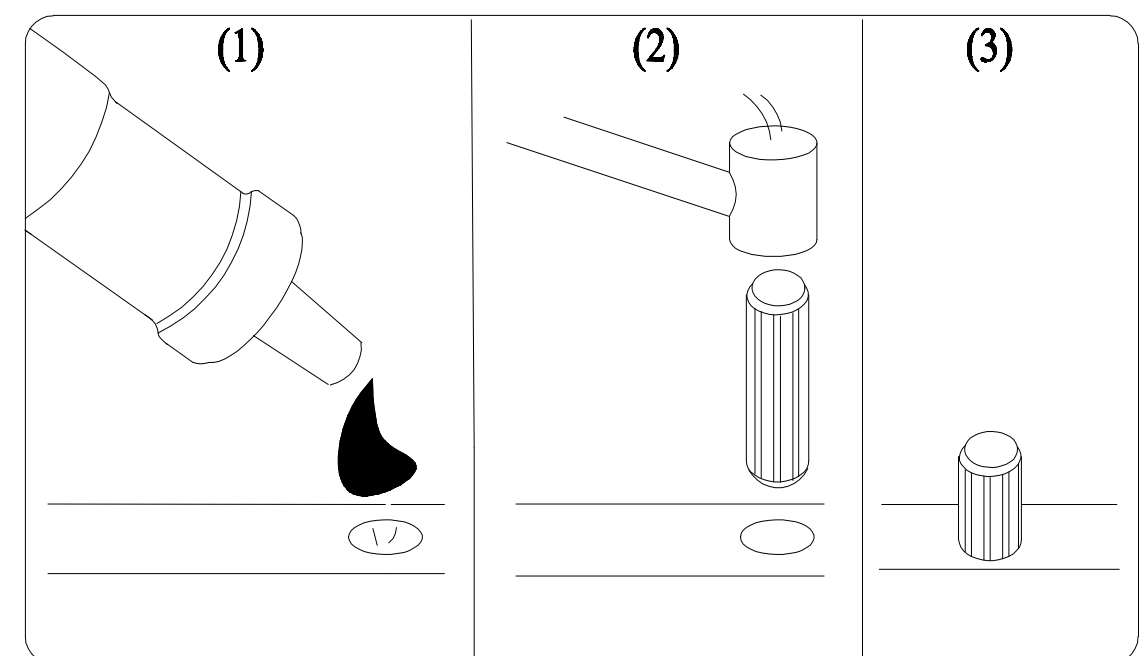
Rubber Mallet



Electric drill

### ***WOODEN DOWEL INSTALLATION PROCEDURE***

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER Mallet OR USE HAND PRESS IN.  
DO NOT USE HAMMER
- (3) WIPE AWAY EXCESS GLUE.



### ***HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN***

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

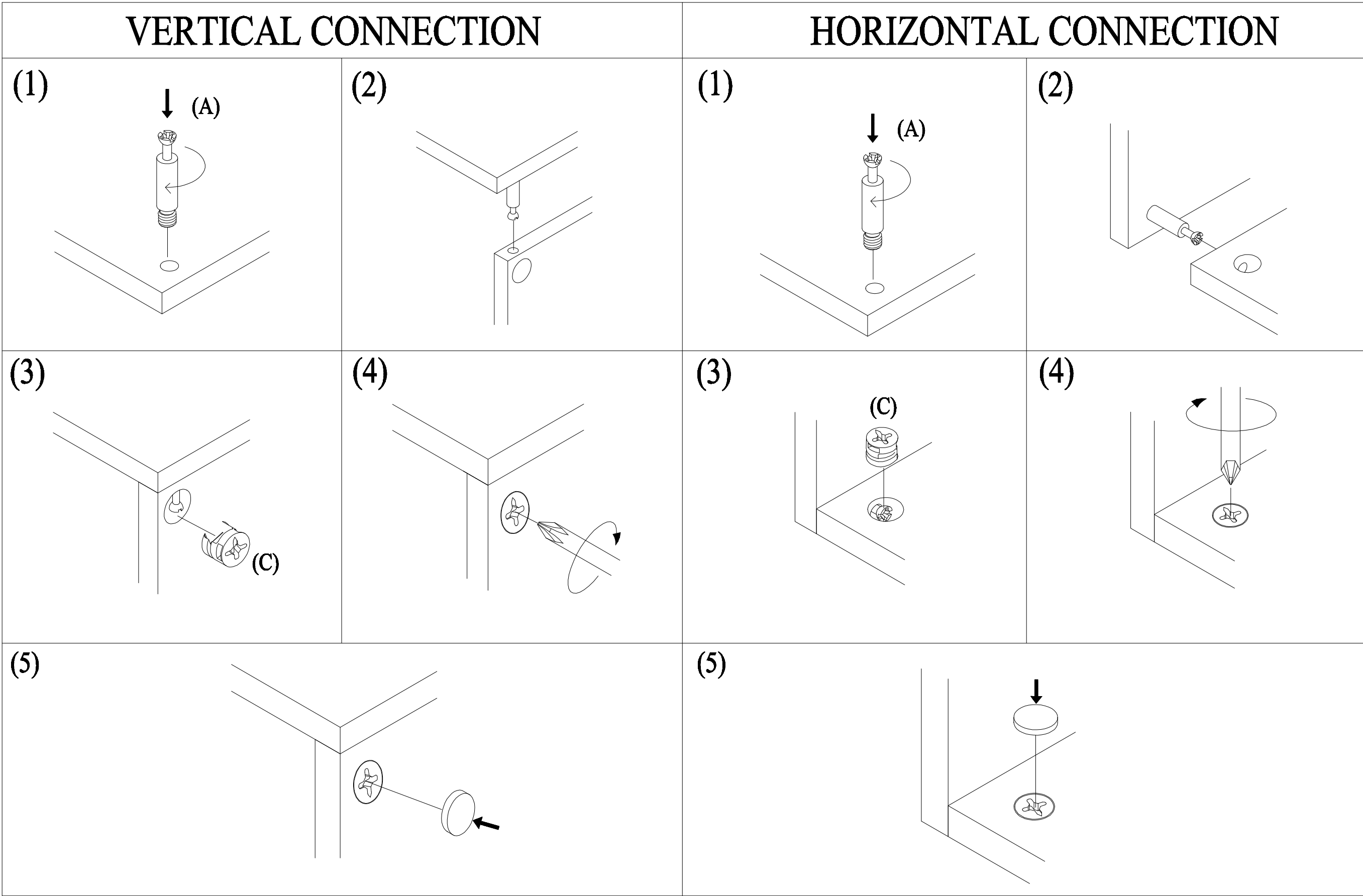
TOOL NEEDED: "+" SCREW DRIVER

STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).

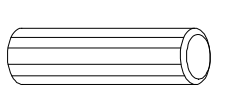
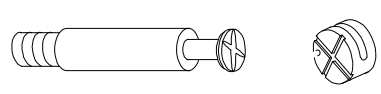
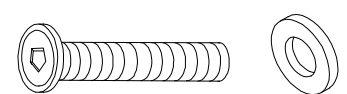
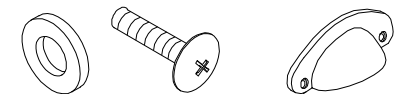
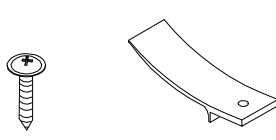
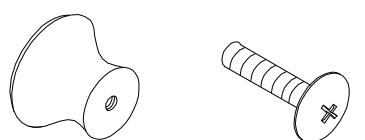
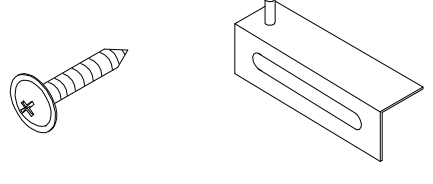
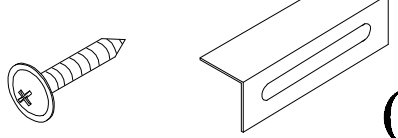
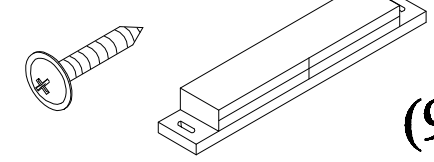
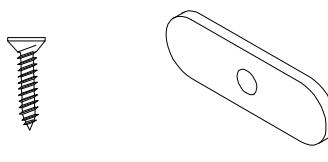
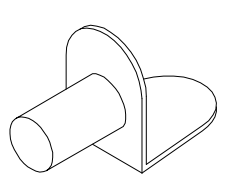
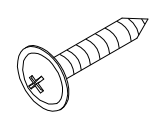
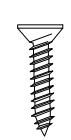
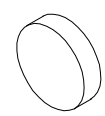
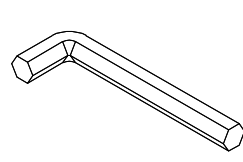
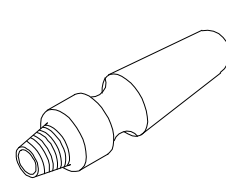
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER Mallet GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.

STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A "+" SCREWDRIVER.

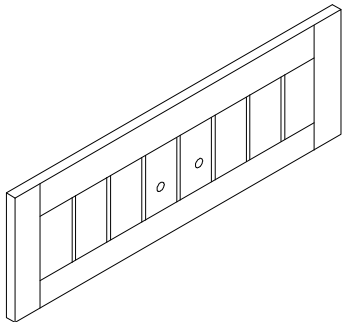
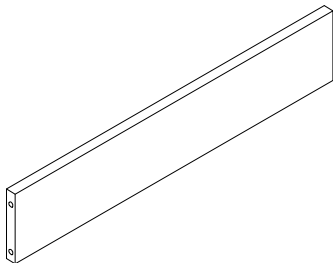
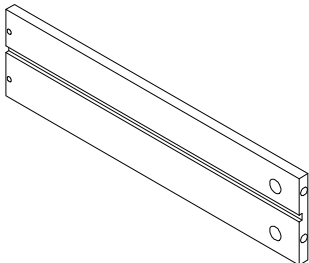
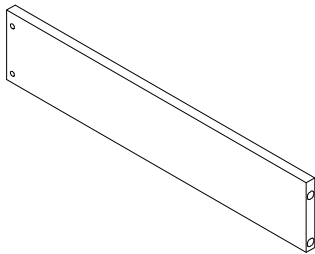
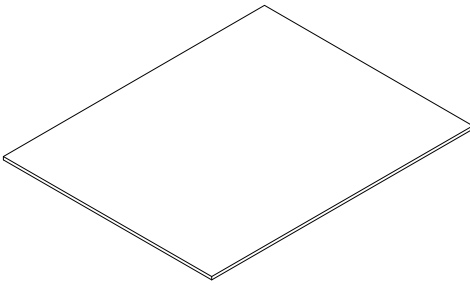
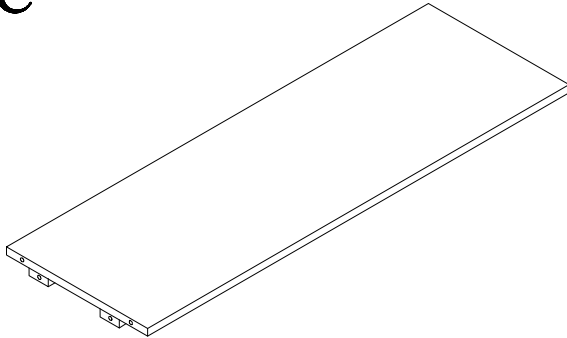
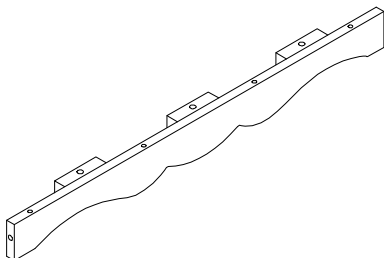
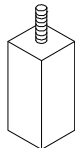
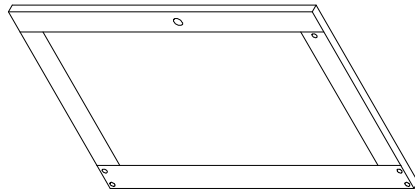
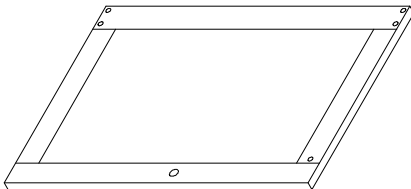
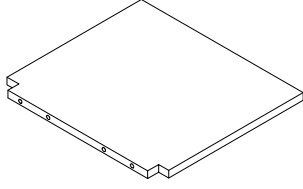
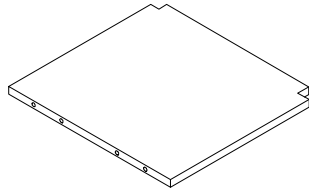
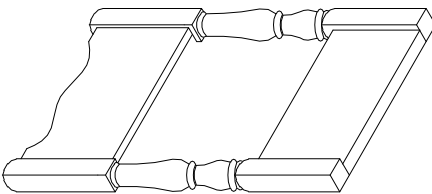
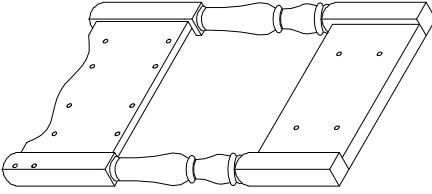
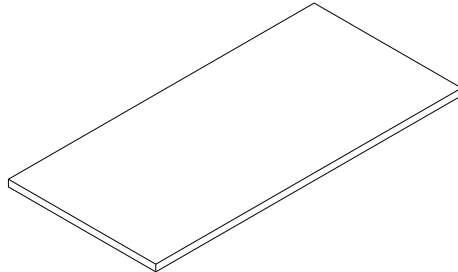
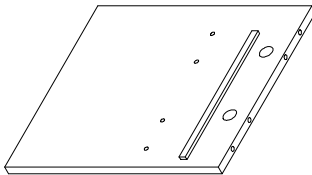
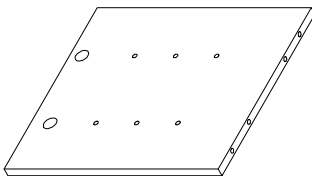
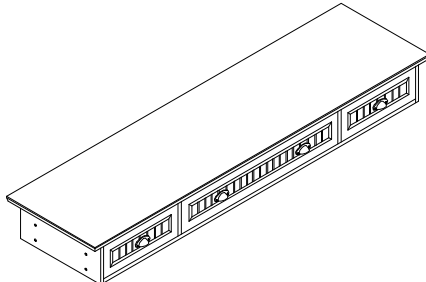
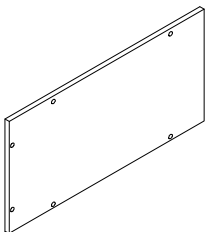
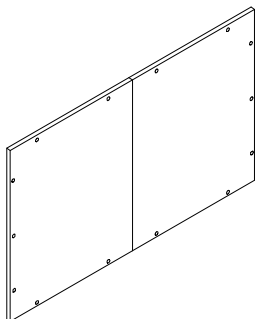
DETAIL STEP PLEASE SEE THE BELOW PICTURE.



# HARDWARE LIST

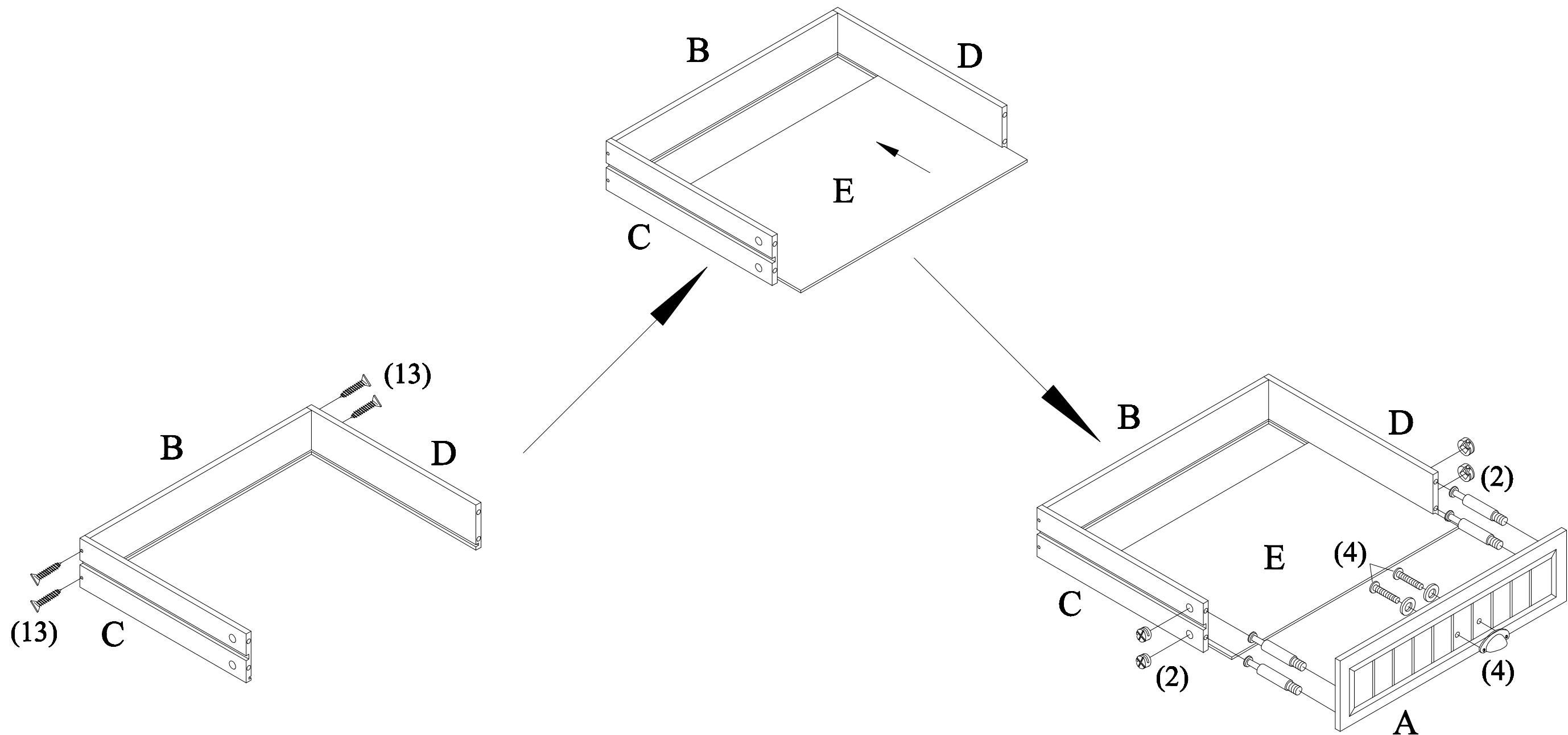
|   |   |  |   |  |
|---|---|--|---|--|
| <b>WOOD DOWEL</b><br>26 PCS<br><br>(1)                     | <b>CAM BOLT</b><br><b>CAM-LOCK</b><br>24 SETS<br><br>(2)     | <b>ROUND HEAD BOLT</b><br><b>FLAT WASHER</b><br>15 SETS<br><br>(3) | <b>KNOB</b><br><b>ROUND HEAD BOLT</b><br><b>FLAT WASHER</b><br>2 SETS<br><br>(4) | <b>DRAWER LIMIT STOPPER</b><br><b>ROUND HEAD SCREW</b><br>2 SETS<br><br>(5) |
| <b>KNOB</b><br><b>ROUND HEAD BOLT</b><br>2 SETS<br><br>(6) | <b>HINGE</b><br><b>ROUND HEAD SCREW</b><br>2 SETS<br><br>(7) | <b>HINGE</b><br><b>ROUND HEAD SCREW</b><br>2 SETS<br><br>(8)       | <b>MAGNET LOCK</b><br><b>ROUND HEAD SCREW</b><br>1 SET<br><br>(9)                | <b>IRON SLICE</b><br><b>FLAT HEAD SCREW</b><br>2 SETS<br><br>(10)           |
| <b>SHELF HOLDER</b><br>4 PCS<br><br>(11)                   | <b>ROUND HEAD SCREW</b><br>38 PCS<br><br>(12)                | <b>FLAT HEAD SCREW</b><br>8 PCS<br><br>(13)                       | <b>VELVET HOLE COVER</b><br>4 PCS<br><br>(14)                                    | <b>ALLEN KEY</b><br>1 PC<br><br>(15)  |
| <b>GLUE</b><br>1 PC<br><br>(16)                            |   |  |   |  |

# PARTS LIST

|  |  |   |
|--|--|---|
| <b>DRAWER FRONT PANEL</b><br>2 PCS<br>      | <b>DRAWER BACK PANEL</b><br>2 PCS<br>        | <b>DRAWER LEFT SIDE PANEL</b><br>2 PCS<br> |
| <b>DRAWER RIGHT SIDE PANEL</b><br>2 PCS<br> | <b>DRAWER BOTTOM PANEL</b><br>2 PCS<br>      | <b>BOTTOM PANEL</b><br>1 PC<br>            |
| <b>ACROSS PANEL</b><br>1 PC<br>            | <b>LEG</b><br>1 PC<br>                     | <b>LEFT DOOR</b><br>1 PC<br>              |
| <b>RIGHT DOOR</b><br>1 PC<br>             | <b>LEFT SHELF</b><br>1 PC<br>              | <b>RIGHT SHELF</b><br>1 PC<br>           |
| <b>LEFT SIDE FRAME</b><br>1 PC<br>        | <b>RIGHT SIDE FRAME</b><br>1 PC<br>        | <b>SHELF</b><br>1 PC<br>                 |
| <b>LEFT MIDDLE SIDE PANEL</b><br>1 PC<br> | <b>RIGHT MIDDLE SIDE PANEL</b><br>1 PC<br> | <b>DESK TOP</b><br>1 PC<br>              |
| <b>BACK PANEL</b><br>2 PCS<br>            | <b>BACK PANEL</b><br>1 PC<br>             |   |
|  |  |   |

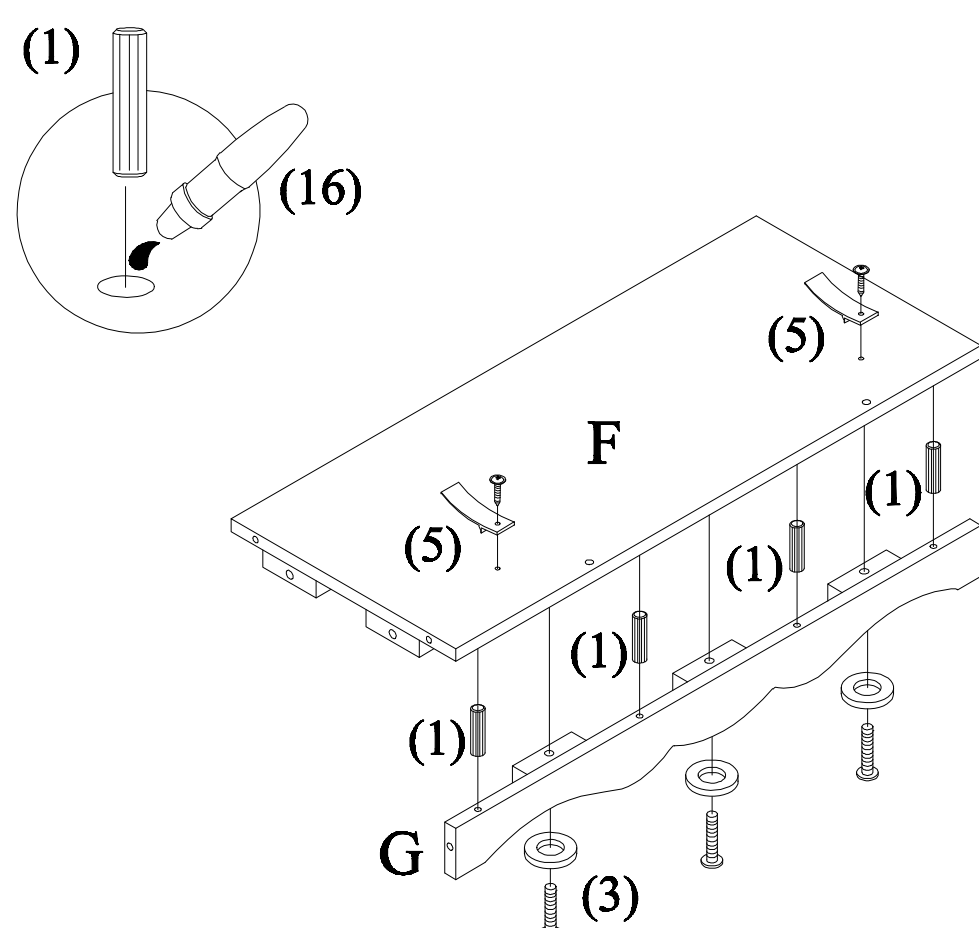
### STEP 1: ASSEMBLE DRAWER

- USE SCREW (13) TO ATTACH DRAWER SIDE PANEL (C & D) AND DRAWER BACK PANEL (B) TOGETHER.
- INSERT THE DRAWER BOTTOM PANEL (E) INTO SLOTS IN SIDE PANEL (C & D).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (C & D) AND DRAWER FRONT PANEL (A).
- USE ROUND BOLT & FLAT WASHER (4) TO ATTACH HANDLE (4) ONTO DRAWER FRONT PANEL (A).



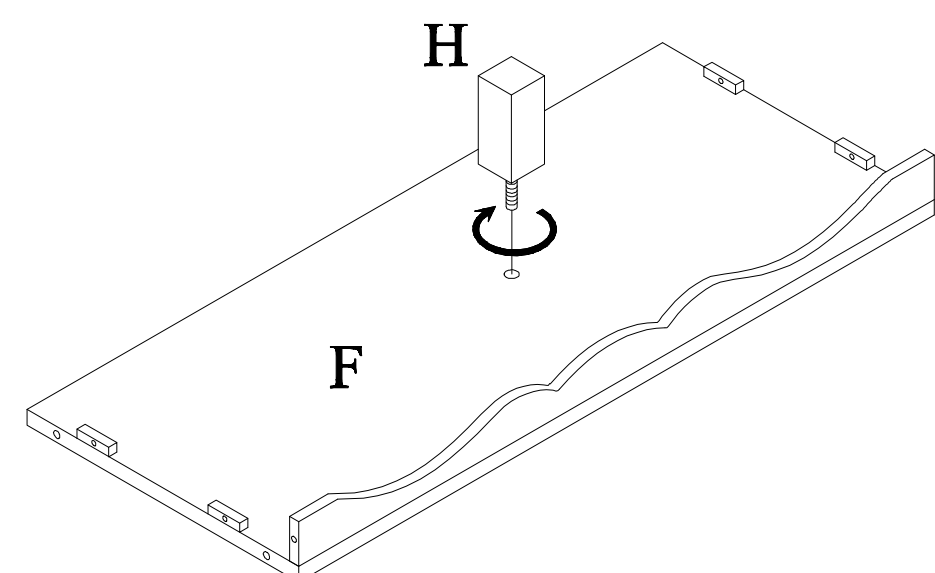
### STEP 2: ASSEMBLE ACROSS PANEL (G) ON BOTTOM PANEL (F)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3) TO ATTACH ACROSS PANEL (G) AND BOTTOM PANEL (F) TOGETHER BY ALLEN KEY (15).
- USE ROUND HEAD SCREW (5) TO ATTACH DRAWER LIMIT STOPPER (5) ONTO BOTTOM PANEL (F).



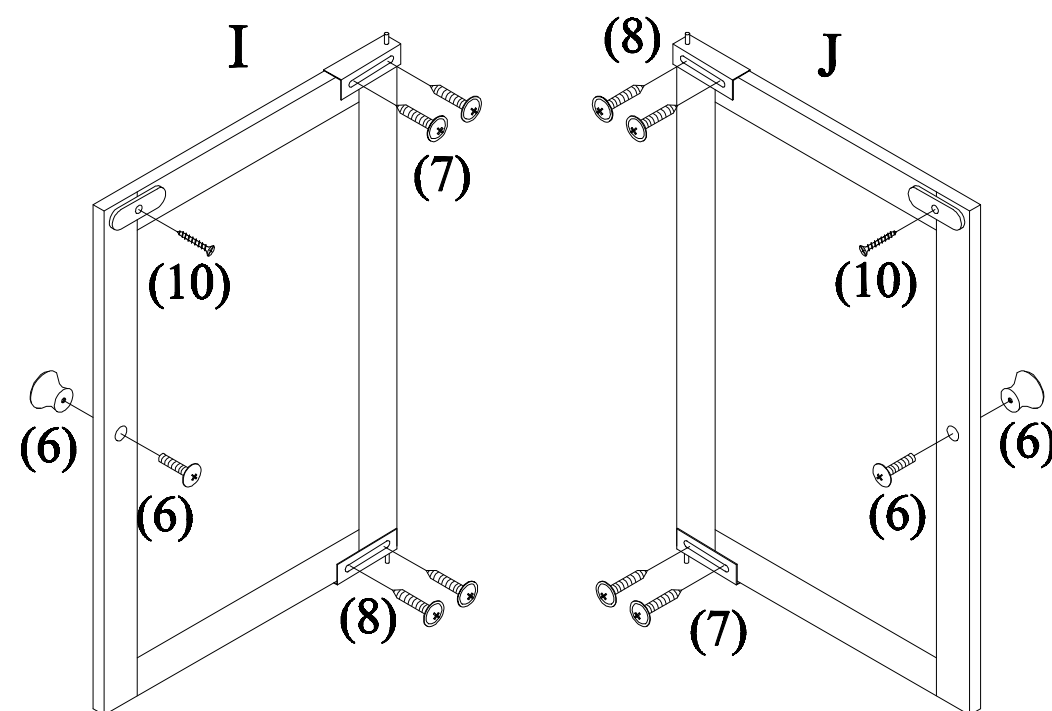
### STEP 3: ASSEMBLE LEG (H)

- ASSEMBLE LEG (H) ON BOTTOM PANEL (F).



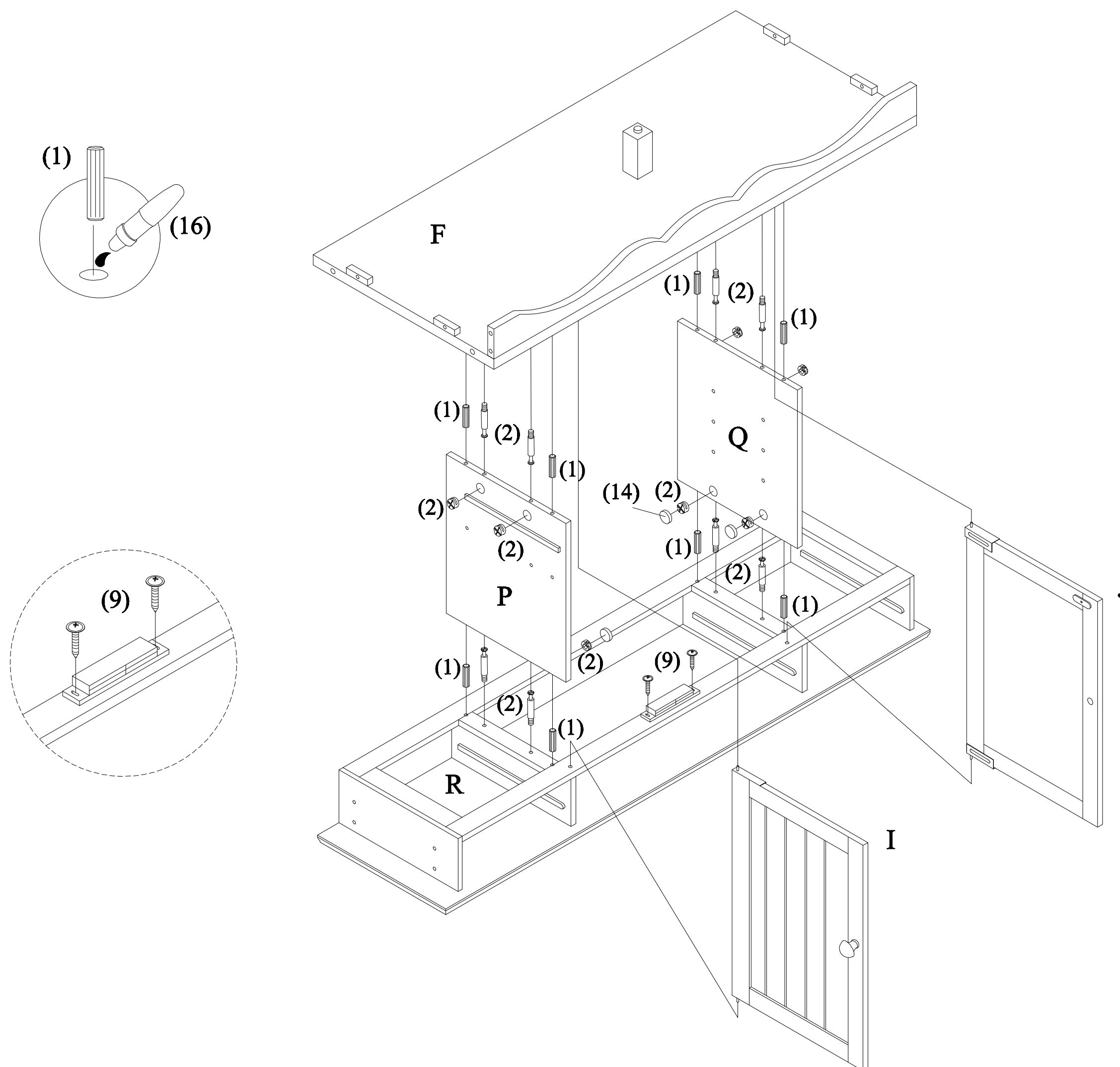
**STEP 4: ASSEMBLE KNOB (6), HINGE (7) & (8), IRON SLICE (10)**

- USE ROUND HEAD BOLT (6) TO ATTACH KNOB (6) ONTO DOOR (I & J).
- USE ROUND HEAD SCREW (7) & (8) TO ATTACH HINGE (7) & (8) ONTO DOOR (I & J) TOGETHER AS SHOWN.
- USE FLAT HEAD SCREW (10) TO ATTACH IRON SLICE (10) ONTO DOOR (I & J).



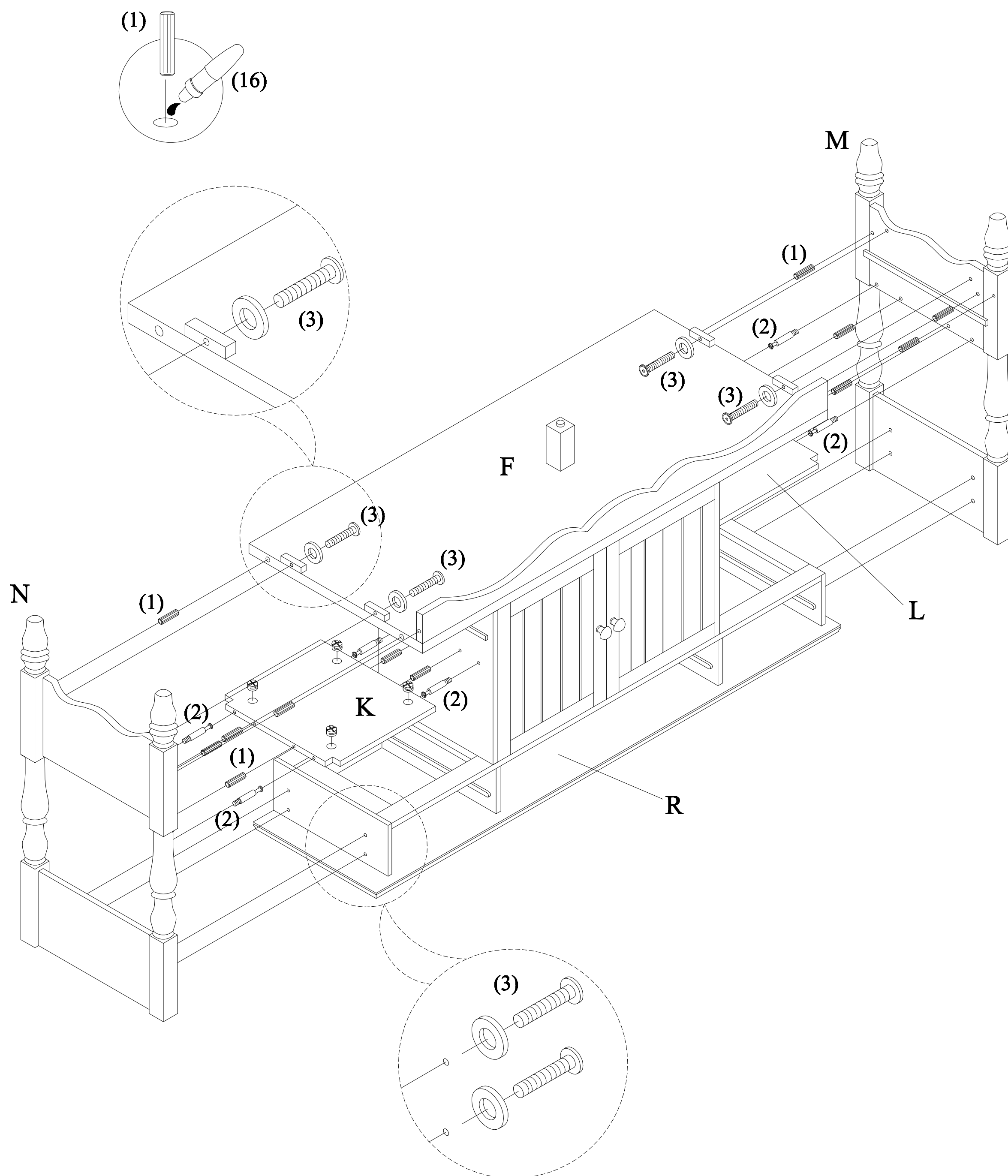
**STEP 5: ASSEMBLE MIDDLE SIDE PANEL (P & Q) AND DOOR (I & J)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE LEFT & RIGHT MIDDLE SIDE PANEL (P & Q) AND BOTTOM (F), DESK TOP (R) TOGETHER, AND INSERT THE HINGE OF THE DOOR (I & J) INTO THE RELEVANT HOLES ON THE DESK TOP (R) AND BOTTOM PANEL (F) AS SHOWN.
- USE ROUND HEAD SCREW (9) TO ATTACH MAGNET LOCK (9) ONTO DESK TOP (R).
- USE THE VELVET HOLE COVER (14) TO COVER THE RELVEVANT CAM-LOCK HOLES AS SHOWN.



**STEP 6: ASSEMBLE SIDE FRAME (M & N) AND SHELF (K & L)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3), CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE FRAME (M & N), SHELF (K & L), DESK TOP (R) AND BOTTOM PANEL (F) TOGETHER.



**STEP 7: ASSEMBLE SHELF (O), BACK PANEL (S & T) AND PLACE DRAWER**

- USE ROUND HEAD SCREW (12) TO ATTACH BACK PANEL (S & T) ON THE BACK OF PRE-ASSEMBLED UNIT.
- INSERT SHELF HOLDERS (11) INTO THE HORIZONTAL HOLES INSIDE OF MIDDLE SIDE PANEL (P & Q), THEN PUT SHELF (O) ON THESE SHELF HOLDERS.
- INSERT DRAWER INSIDE TABLE TOP PROPERLY.

**NOTE:** BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.

